



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	422135	1	Timing gear casing		MO-41815/XXXX
1	422622	1	Timing gear casing		MO41816/XXXX-
2	941510	1	· Pin		
3	941511	1	· Pin		
4	943681	1	Plug		
4A	354671	1	Tachometer sensor		(837783) SEE GROUP 3
5	925059	1	O-ring	IK	
6	468557	1	Gasket		
7	941572	5	Lock washer		
8	423080	1	Crankshaft gear	02A-0300	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
9	422253	1	Woodruff key	02A-0300	
10	423177	1	Oil deflector	02A-0300	
11		1	SPINDLE		MO-56861/XXXX. MB20B MOXXXX/86638-.
	467463	1	Bearing spindle		MO56862/XXXX-
12		1	IDLER GEAR		MO-56861/XXXX. MB20B MOXXXX/86638-.
	467461	1	Drive		MO56862/XXXX-
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
13		1	THRUST WASHER		MO-56861/XXXX. FOR ENGINE WITH AQ DRIVE 100, 250 OR REDUCTION REVERSE GEAR.
	467529	1	Thrust washer		MO56862/XXXX-
13A	467528	1	Bearing shield		MO56862/XXXX-. INCL IN GASKET KIT 875534 (COMPRESSION 8,4:1).
14	942180	3	Washer		MO-56861/XXXX
15	468738	3	Screw		
16	423079	1	Gear	02A-0400	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
17	950588	1	Pin	02A-0400	
18	467055	3	Washer	02A-0400	
19	467052	1	Lock washer	02A-0400	
20	940128	3	Screw	02A-0400	
21	423079	1	Gear, INJECTION PUMP		SEE GROUP 2C
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
22	422047	1	Gear	02A-0950	
23	420183	1	Cover		
24	820751	1	Gasket	IK	
25	940115	2	Screw		
26	942336	2	Spring washer		
27	819657	1	Cover		MO-41815/XXXX
27	823637	1	Cover		MO41816/XXXX-
28	941666	1	· Felt ring		
29	837851	1	· Sealing ring		
30	423054	1	Gasket	IK	MO-41815/XXXX
30	422626	1	Gasket	IK	MO41816/XXXX-
31	940162	10	Screw		
32	942336	20	Spring washer		
33	955538	2	Screw		
34	955541	2	Screw		
35	955544	6	Screw		
36	420183	1	Cover		
37	420213	1	Seal	IK	
38	940115	2	Screw		
39	942336	2	Spring washer		
40	820957	1	Gear, SEA WATER PUMP		SEE GROUP 2B. FOR BB115 WITH VOLVO PENTA REDUCTION REVERSE GEAR.
41	950564	1	· Pin		SEE GROUP 2B
42	941939	4	Screw		
43	955537	1	Screw		

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
44			CIRCULATION PUMP		SEE GROUP 2B
45			INJECTION PUMP		SEE GROUP 2C
46			EXTRA DRIVE TAKE OFF		SEE GROUP 9